



## Tech: 351C Torque Specifications

Bolts or Parts		Lube or Sealer	Torque to:
Main Caps		Engine Oil	**105 ft lbs
<b>**Warning!!!</b> If you are using ARP bolts, you MUST use their specs. <a href="#">Click Here!</a>			
Connecting Rod Bolts	351C *Boss 351C	Engine Oil	45 or *50 ft lbs.
Cylinder Heads	351C *Boss 351C	Engine Oil (blind holes) Sealer (water Jacket)	105-*125 ft lbs.
Rocker Arms		Engine Oil	20 ft lbs.
Oil Pump		Engine Oil	25 ft-lbs.
Oil Pan		Engine Oil	12 ft lbs.
Camshaft Thrust Plate		Thread locker	12 ft lbs.
Cam Bolt (upper gear)		Thread locker	40 ft lbs.
Front Cover		Engine Oil	20 ft lbs
Intake Manifold	5/16 Bolts	Non hardening sealer	25 ft lbs
(Cast Iron Heads)	*3/8 Bolts	Non hardening sealer	*30 ft lbs.
Valve Cover		Engine Oil	10 ft lbs
Flexplate (Automatic) Flywheel (Clutch)		Thread locker	85 ft lbs
Clutch Pressure Plate		Thread locker	35 ft lbs
Centerbolt (Harmonic Damper)		Thread locker	90 ft lbs
Bellhousing (Transmission to Block)		Engine Oil	25 ft lbs